

Scope and Application of ASTM 1704, Standard Test Method for Capture and Containment Performance of Commercial Kitchen Exhaust Ventilation Systems

The capture and containment exhaust air flow rates for the 10-foot wall canopy exhaust hood were determined under controlled laboratory conditions. The makeup air was supplied at low velocity (less than 60 ft/min) through floor-mounted, displacement diffusers along the wall opposite the front face of the hood. Appliances were positioned to maximize hood overhang and minimize the gap between the appliance and rear wall. The repeatability/accuracy of the reported values is considered to be $\pm 5\%$ (e.g., ± 100 cfm at 2000 cfm).

The hood under test was configured with manufacturer-specified hood features (e.g., hood height and depth and/or volume of hood reservoir, number of duct collars, location and size of duct collars, effluent plume containment features or technologies) and manufacturer-specified installation options (e.g., side panels, back wall, rear seal) over the specified appliances operating under simulated cooking conditions. The common denominator for the different styles and configurations of wall-canopy hoods tested by the PG&E Food Service Technology Center is the 10-foot hood length over a standardized appliance challenge (i.e., a heavy-, medium-, light-, and mixed-duty appliance lines). The specifications of the hood and its installation configuration over each appliance line are detailed within the report.

The laboratory test setup was not intended to replicate a real-world installation of this hood where greater exhaust airflows may be required for the capture and containment of the cooking effluent. The objective of this ASTM 1704 testing was to characterize capture and containment performance of an exhaust hood in combination with the specified options within a controlled laboratory environment. The data in this report should not be used as the basis for design exhaust rates and specifications. Design exhaust rates must recognize UL710 safety listings, utilize the knowledge and experience of the designer with respect to the actual cooking operation, and compensate for the dynamics of a real-world kitchen.

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**Accurex, Model XXEW-10.0
Wall-Mounted Canopy Exhaust Hood
Performance Report**

Application of ASTM Standard
Test Method F 1704-05

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Contents

	Page
Objective and Scope	1
Equipment	1
Test Protocol	6
Appliance and Hood Configuration Test Matrix	8
Results and Discussion	13
Summary and Conclusions	17
References	19
Appendix A – Accurex XXEW-10.0 Drawing	20

Objectives and Scope

This report summarizes the results of performance testing an Accurex, model XXEW-10.0 exhaust hood at the Commercial Kitchen Ventilation Laboratory within the scope of the PG&E Food Service Technology Center program. The objectives were to:

- (1) Evaluate the capture and containment performance of this exhaust only, wall-mounted canopy hood when challenged with light-, medium-, heavy-, and mixed-duty appliances under the controlled conditions of the ASTM Standard Test Method F-1704 [Ref 1].
- (2) Measure and report the pressure drop across the hood as a function of airflow.
- (3) Measure and report the filter velocity profile across the length of the hood.

Equipment

Hood Specifications

The Accurex, model XXEW-10.0, serial ASTMF1704, canopy hood was tested in three configurations, either without side panels, or with 45.0-inch by 45.0-inch by 45° side panels, or with 12.0-inch by 6.0-inch by 34° side panels. The hood measured 10 feet wide by 4.5 feet deep by 2.0 feet high and was mounted to a transparent back wall. A 3-inch standoff behind the back panel was incorporated within the depth of the hood, and extended along the top 20.0 inches of its height. The hood was equipped with six 19.5-inch by 19.5-inch stainless steel removable centrifugal-type grease filters, and exhausted through one centered 36.0-inch by 14.0-inch exhaust collar located 3.0 inches from the back of the hood. The front lower edge of the hood was located at 78.0 inches above the finished floor. The hood setup over a heavy-duty broiler line is shown in Figure 1.



Figure 1. Accurex XXEW-10.0 Wall-Mounted Canopy Hood Test Setup (Note Transparent Back Wall)

Filter Specification

The stainless steel centrifugal-type Grease-X-Tractor™ grease extractors measured 19.5 inches wide by 19.5 inches high by 1.8 inches deep with an inlet height of 3.5 inches. A front and back view are shown in Figure 2.



Figure 2. Centrifugal-Type Grease-X-Tractor™ Filters

Side Panel Configuration

To enhance hood capture and containment performance, side panels were used. Standard side panels were used in seven capture and containment evaluations. Mini side panel testing is reported for one test. The standard side panels measured 45 inches deep by 45 inches high by 45°, and were truncated below the appliance height and the front of the hood with a 4-inch edge. The 4-inch vertical front edge incorporated a 0.8-inch 90° bend. The mini side panel measured 12 inches deep by 6 inches high and made a 34° angle with the horizontal. It had a 4-inch truncated lower edge. Photographs with and without the side panels installed on the three-broiler and 6-vat fryer lines, along with a dimensioned drawing, are shown in Figures 3 and 4.

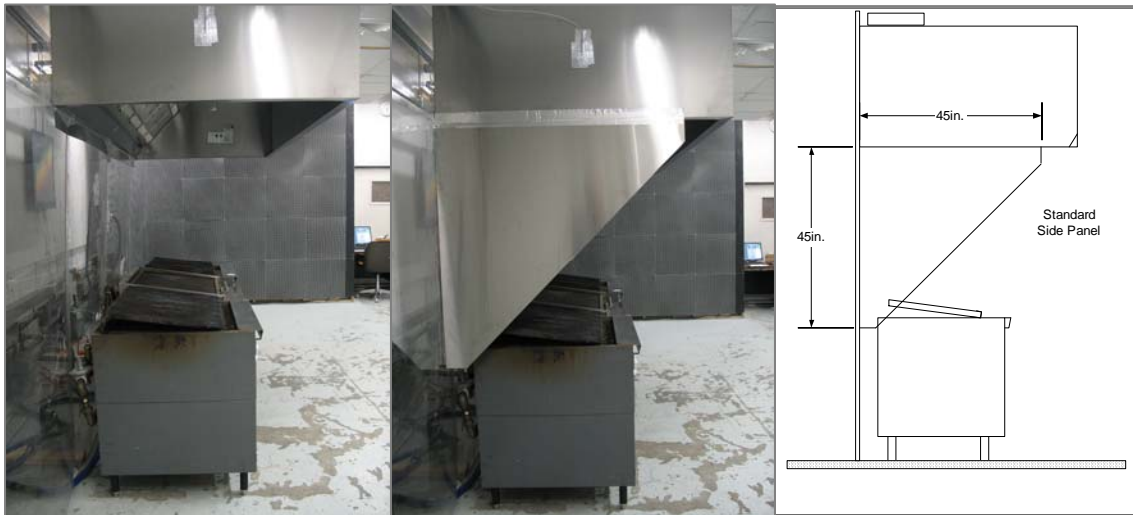


Figure 3. Side View of Set Up With and Without Standard 45-inch by 45-inch by 45° Side Panel

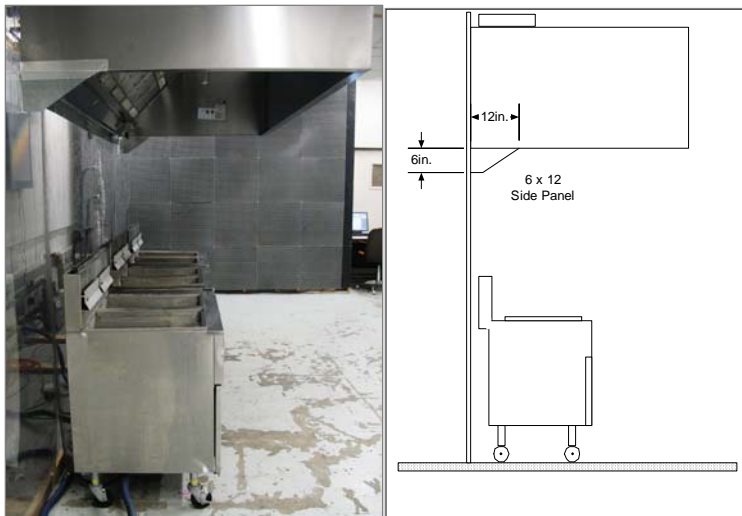


Figure 4. Side View of Set Up With and Without Mini 12-inch by 6-inch by 34° Side Panel

Cooking Appliances

The appliances used to challenge this wall-mounted canopy hood were full-size electric ovens (light-duty category), 2-vat high-efficiency gas fryers, a three-foot griddle (medium-duty) and 3-foot underfired gas broilers (heavy-duty). For each setup, the appliances were operated under simulated heavy-load cooking conditions established by a recent ASHRAE research project [Ref 2] based on the heavy load testing per the ASTM Standard Test Methods for appliances [Ref 5,6,7,8]. The cooking appliance specifications are listed in Table 1.

Table 1 Cooking Appliance Specifications

	3-Ft. Gas Broiler	Full-Size Electric Convection Oven	2-Vat Gas Fryer	3-Ft. Gas Griddle
Rated Input	96,000 Btu/h	12.1 kW	160,000 Btu/h	90,000 Btu/h
Capacity	719 sq. in.	8.6 cu. ft	Two 50 lb. vats	1026 sq. in.
Height	37.0 in.	57.3 in.	45.3 in.	37.0 in.
Width	34.0 in.	40.0 in.	31.3 in.	36.0 in.
Depth	31 in.	41/38/42 in.	28 in.	37 in.

Hood/Appliance Overhang Relationship

The appliance lines were positioned in a “pushed back” condition with a minimum distance between the back wall and the rear of the appliance (i.e., minimized rear gap), while allowing enough space for utility connections. Figure 5 illustrates the relationship between front overhang and rear gap. Table 2 shows the actual dimensions of front overhang and rear gap in the “pushed back” condition. Ovens remained in the 12-inch overhang position for all tests, as this was also the position of maximum “push back” and minimum rear gap.

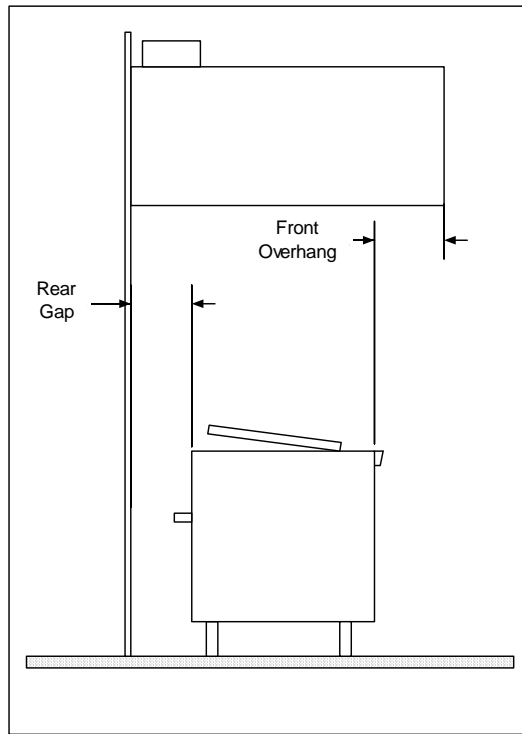


Figure 5. Relationship between Front Overhang and Rear Gap

Table 2. Hood/Appliance Overhang Relationships

	3-Ft. Gas Broiler	Full-Size Electric Convection Oven	2-Vat Gas Fryer	3-Ft Gas Griddle
Front Overhang to Appliance [in.]	18	12	22	12
Rear of Appliance to Backwall [in.]	5	1	4	5

Test Protocol

Capture & Containment Testing

"Hood capture and containment" is defined in ASTM F1704-05, *Capture and containment performance of commercial kitchen exhaust ventilation systems*, as "the ability of the hood to capture and contain grease laden cooking vapors, convective heat and other products of cooking processes." Hood capture refers to the products getting into the hood reservoir, while containment refers to these products staying in the hood reservoir and not spilling out into the space. "Minimum capture and containment" is defined as "the conditions of hood operation at which the exhaust flow rate is just sufficient to capture and contain the products generated by the appliance in idle and heavy load cooking conditions, or at any intermediate prescribed load condition."

For each capture and containment (C&C) evaluation, the exhaust rate was reduced until spillage of the plume was observed (using the airflow visualization techniques described below) at any point along the perimeter of the hood. The exhaust rate was then increased in fine increments until capture and containment was achieved. For most cases, single-test determinations were used to establish the reported threshold of capture and containment. This threshold capture and containment rate was used for direct comparisons across scenarios. In all evaluations, the replacement air was supplied from low velocity, floor-mounted diffusers along the opposite wall (Figure 8). The introduction of replacement air from such sources has been found to be optimum (i.e., the least disruptive) for the laboratory test setup [Ref 3].

A walk-by protocol was introduced to simulate operator movement in the restaurant in the vicinity of the hood during the cooking process. The procedure was used in the lab to emulate the effect of operator disturbance on capture and containment. For this assessment, a researcher walked a line 18 inches in front of the appliances with a 12 inch front overhang (i.e., 6 inches forward of the front panel of the hood) at a rate of 100 steps per minute. The exhaust rate was then increased to achieve capture and containment of the thermal plume under this dynamic challenge.

Airflow Visualization

The primary tools used for airflow visualization were schlieren and shadowgraph systems, which visualize the refraction of light due to air density changes. Since the heat and effluent generated by the cooking process change the air density above the equipment, the sensitive flow visualization systems provide a graphic image of the thermal activity along the perimeter of the hood. The front and left lower edges of the hood were monitored by schlieren systems located at a height that was centered between the typical 36-inch appliance height and the 78-inch hood height. The right lower edge of the hood was monitored using a shadowgraph system, located at the same height as the hood edge. Other flow visualization tools available to seed the thermal plume included smoke sticks and theater fog. Figure 6 shows a plan view of the laboratory with the relative position of the hood and flow visualization tools.

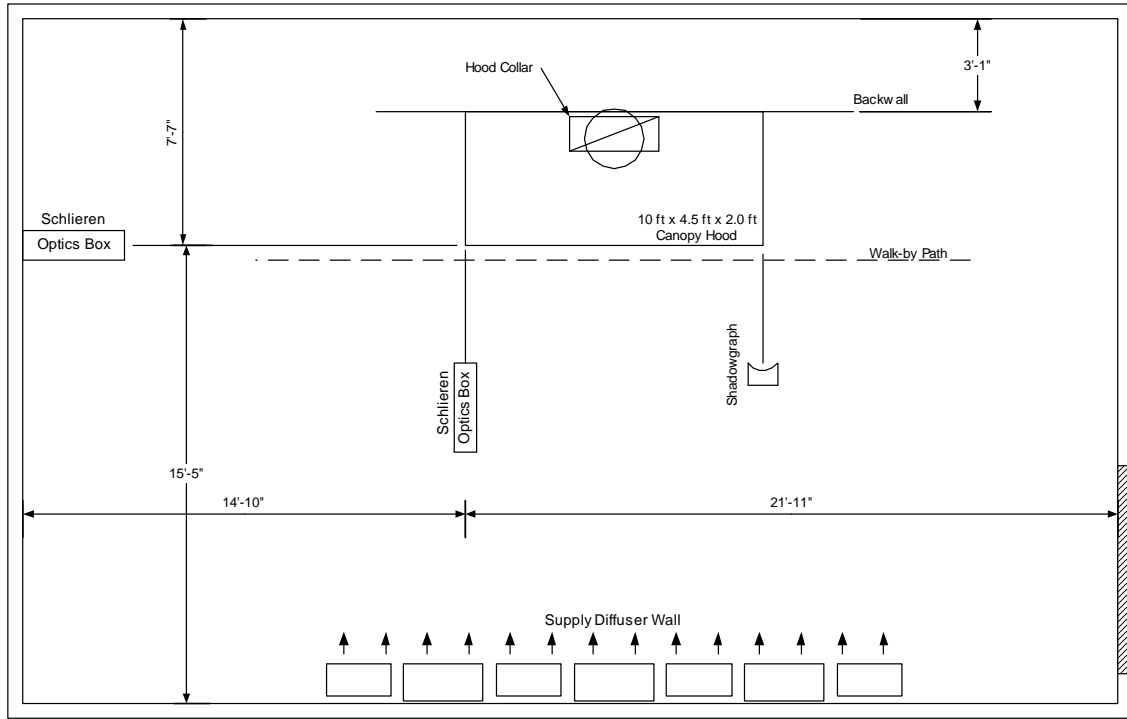


Figure 6. Plan View of Lab During Hood Evaluation

The airflow measurements in the laboratory comply with the AMCA 210/ASHRAE 51 Standard [Ref 4]. The error on the airflow rate measurement is less than 2%. The repeatability of capture and containment determinations is typically within 5%.

Static Pressure Differential

The static pressure drop of the hood was measured between the laboratory and the offset transition above the hood's collar. The pressure was taken in the 13-inch vertical section of the 36.0 inch by 14.0 inch transition with a 4-inch by 2-inch right-angle static pressure probe inserted 10.0 inches above the top of the hood. The pressures were measured at five exhaust flow rates, 1500, 2000, 2500, 3000, and 3300 cfm.

Filter Velocity Profile

The grease filter velocity was measured with a 2.75-inch diameter, rotating vane anemometer (RVA) traversed flush against the openings. An average of two sixteen second average readings was recorded for measurement. The velocity profiles were taken for two exhaust airflow rates, 2000 and 3000 cfm.

Appliance and Hood Configuration Test Matrix

The performance of the Accurex model XXEW-10.0 hood was evaluated under 12 test conditions. Generally, each appliance line configuration was evaluated in a best practice “pushed back” condition. Hood performance was evaluated either without side panels, or with standard side panels, or in one case, with mini side panels. In addition, one test with the broiler challenge included a seal between the rear of the appliances and the wall. Another supplementary test was performed on the mixed appliance line to evaluate hood performance under a dynamic walk-by challenge. In this case, the exhaust rate was increased to achieve capture and containment under the disruption caused by operator movement. The following test matrices present the details of the test setups for the respective appliance lines. Each test condition is sequentially numbered for reference to the reported data.

Underfired Gas Broiler (Heavy-Duty) Test Matrix

The heavy-duty challenge was comprised of three 3-foot, underfired gas broilers. The front overhang was 18 inches in the pushed back condition and resulted in a rear gap of 5 inches. The hood performance was tested without side panels or with standard side panels. They were tested in a static (no operator movement) condition. With the broilers in the pushed-back configuration and the side panels installed, an additional evaluation was done with the 5-inch rear gap sealed between the broilers and the back wall at the height of the top of the appliance cabinet (Test 3). The test matrix for the heavy-duty broilers is shown in Table 3 and the setup illustrated in Figure 7.

Table 3. Underfired Gas Broiler (Heavy-Duty) Test Matrix

Test #	LH Appliance	LH Appliance Effective Front Overhang ¹ [in.]	LH Appliance Effective Rear Gap [in.]	CTR Appliance	CTR Appliance Effective Front Overhang ¹ [in.]	CTR Appliance Effective Rear Gap [in.]	RH Appliance	RH Appliance Effective Front Overhang ¹ [in.]	RH Appliance Effective Rear Gap [in.]	Side Panels	Side Overhang [in.]
1	Broiler	18	5	Broiler	18	5	Broiler	18	5	Without	6
2	Broiler	18	5	Broiler	18	5	Broiler	18	5	Standard	6
3	Broiler	18	5	Broiler	18	5	Broiler	18	5	Standard Panels & Rear Seal	6

¹Front overhang measured from front of hood to front of appliance



Figure 7. Heavy-Duty Underfired Gas Broiler Line

Gas Fryer (Medium-Duty) Test Matrix

The medium-duty test matrix consisted of a 6-vat fryer line (three 2-vat gas fryers). The front overhang was 22 inches and resulted in a rear gap of 4 inches. The hood performance was tested either without side panels, or with standard side panels, or with mini side panels. They were tested in a static (no operator movement) condition. The test matrix for the medium-duty fryers is shown in Table 4 and the setup illustrated in Figure 8.

Table 4. Fryer (Medium-Duty Appliance) Test Matrix

Test #	LH Appliance	LH Appliance Effective Front Overhang ¹ [in.]	LH Appliance Effective Rear Gap [in.]	CTR Appliance	CTR Appliance Effective Front Overhang ¹ [in.]	CTR Appliance Effective Rear Gap [in.]	RH Appliance	RH Appliance Effective Front Overhang ¹ [in.]	RH Appliance Effective Rear Gap [in.]	Side Panels	Side Overhang [in.]
4	2-Vat Fryer	22	4	2-Vat Fryer	22	4	2-Vat Fryer	22	4	Without	6
5b	2-Vat Fryer	22	4	2-Vat Fryer	22	4	2-Vat Fryer	22	4	Standard	6
5a	2-Vat Fryer	22	4	2-Vat Fryer	22	4	2-Vat Fryer	22	4	Mini	6

¹Front overhang measured from front of hood to front of appliance



Figure 8. Medium-Duty Gas Fryer Line

Full-Size Convection Oven (Light-Duty) Test Matrix

The light-duty test matrix consisted of one full-size electric convection oven and two full size gas convection ovens. For these tests, the electric oven continuously idled. The gas ovens were idled to maintain the same operating temperature, and then the burners were turned off during the capture and containment evaluation [Ref 2]. The front overhang was 12.0 inches. In this configuration, the left oven had 4.0 inches between the convection motor and the back wall, the center oven had 1.0 inch between the motor and the back wall, and the right oven was flush against the back wall. The rear gap was measured from the rear of the convection fan motor to the back wall, except for the center oven that had its motor shrouded. The hood performance was tested with either without side panels or with the standard side panels They were tested in a static (no operator movement) condition. The test matrix for the full-size ovens is shown in Table 5 and the setup illustrated in Figure 9.

Table 5. Full-Size Convection Oven (Light-Duty) Test Matrix

Test #	LH Appliance	LH Appliance Effective Front Overhang ¹ [in.]	LH Appliance Effective Rear Gap [in.]	CTR Appliance	CTR Appliance Effective Front Overhang [in.] ¹	CTR Appliance Effective Rear Gap [in.]	RH Appliance	RH Appliance Effective Front Overhang ¹ [in.]	RH Appliance Effective Rear Gap [in.]	Side Panels	Side Overhang [in.]
6	Oven	12	4	Oven	12	1	Oven	12	0	Without	0
7	Oven	12	4	Oven	12	1	Oven	12	0	Standard	0

¹Front overhang measured from front of hood to front of appliance



Figure 9. Light-Duty Full Size Convection Oven Line

2-Vat Fryer/Broiler or Griddle/Convection Oven (Combination-Duty) Test Matrix

The combination duty test matrix consisted of the 2-vat fryer in the left position, the 3-foot underfired broiler in the center position and the full size convection oven in the right position. The hood performance was tested with either without side panels or with standard side panels. They were tested in a static (no operator movement) condition, except for Test 10. For this test, hood performance was evaluated using a walk-by protocol. In Test 11 and 12, the broiler was replaced with a griddle. The test matrix for the combination-duty appliance line is shown in Table 6 and the setup illustrated in Figure 10.

Table 6. Fryer/Broiler/Convection Oven (Combination Duty) Test Matrix

Test #	LH Appliance	LH Appliance Effective Front Overhang ¹ [in.]	LH Appliance Effective Rear Gap [in.]	CTR Appliance	CTR Appliance Effective Front Overhang ¹ [in.]	CTR Appliance Effective Rear Gap [in.]	RH Appliance	RH Appliance Effective Front Overhang ¹ [in.]	RH Appliance Effective Rear Gap [in.]	Side Panels	Side Overhang [in.]
8	2-Vat Fryer	22	4	Broiler	18	5	Oven	12	1	Without	6
9	2-Vat Fryer	22	4	Broiler	18	5	Oven	12	1	Standard	6
10 ³	2-Vat Fryer	22	4	Broiler	18	5	Oven	12	1	Without	6
11	2-Vat Fryer	22	4	Griddle	12	5	Oven	12	1	Without	6
12	2-Vat Fryer	22	4	Griddle	12	5	Oven	12	1	Standard	6

¹Front overhang measured from front of hood to front of appliance

³Test condition was conducted with “walk-by” protocol.



Figure 10. Fryer/Broiler/Convection Oven Appliance Line

Results and Discussion

The capture and containment results are presented below for the different appliance-line configurations.

Underfired Gas Broiler (Heavy-Duty) Testing

The results of the broiler-line capture and containment testing are presented in Table 7. It was found that the exhaust rate required to capture and contain the thermal challenge from three broilers was 2600 cfm (260 cfm/ft) when utilizing the canopy hood without side panels. With the standard side panels, the threshold airflow rate for capture and containment was reduced to 2500 cfm (250 cfm/ft). When the rear gap between the broiler cabinet and backwall was sealed, the capture and containment exhaust rate was reduced to 2100 cfm (210 cfm/ft).

Table 7. Capture and Containment Results for Broilers

Test #	LH Appliance	LH Appliance Effective Front Overhang ¹ [in.]	CTR Appliance	CTR Appliance Effective Front Overhang ¹ [in.]	RH Appliance	RH Appliance Effective Front Overhang ¹ [in.]	Side Panels	Side Overhang [in.]	C&C Exhaust Rate [cfm]	C&C Exhaust Rate [cfm/ft]
1	Broiler	18	Broiler	18	Broiler	18	Without	6	2600	260
2	Broiler	18	Broiler	18	Broiler	18	Standard	6	2500	250
3	Broiler	18	Broiler	18	Broiler	18	Standard Panel & Rear Seal	6	2100	210

¹Front overhang measured from front of hood to front of appliance

Fryer (Medium-Duty) Testing

The results of the fryer capture and containment testing are presented in Table 8. It was found that the exhaust rate required to capture and contain the 6-vat fryer line (three 2-vat fryers) was 2900 cfm (290 cfm/ft) without side panels. The addition of mini side panels reduced the capture and containment flow rate to 1700 cfm (170 cfm/ft). The design of the standard and mini side panels prevented the thermal plume and the fryers' flues from jetting up along the rear wall and sideways out of the rear corners of the hood. When the standard side panels were added, the capture and containment flow rate was reduced to 1500 cfm (150 cfm/ft).

Table 8. Capture and Containment Results for Fryers

Test #	LH Appliance	LH Appliance Effective Front Overhang ¹ [in.]	CTR Appliance	CTR Appliance Effective Front Overhang ¹ [in.]	RH Appliance	RH Appliance Effective Front Overhang ¹ [in.]	Side Panels	Side Overhang [in.]	C&C Exhaust Rate [cfm]	C&C Exhaust Rate [cfm/ft]
4	2-Vat Fryer	22	2-Vat Fryer	22	2-Vat Fryer	22	Without	6	2900	290
5a	2-Vat Fryer	22	2-Vat Fryer	22	2-Vat Fryer	22	Mini	6	1700	170
5b	2-Vat Fryer	22	2-Vat Fryer	22	2-Vat Fryer	22	Standard	6	1500	150

¹Front overhang measured from front of hood to front of appliance

Full-Size Convection Oven (Light Duty) Testing

The results of the full-size convection oven testing are presented in Table 9. It was found that the exhaust rate required to capture and contain three full-size convection ovens without side panels was 1300 cfm (130 cfm/ft). When the hood was used with standard side panels, the capture and containment exhaust rate was reduced to 1100 cfm (110 cfm/ft).

Table 9. Capture and Containment Results Full-Size Convection Ovens

Test #	LH Appliance	LH Appliance Effective Front Overhang ¹ [in.]	CTR Appliance	CTR Appliance Effective Front Overhang [in.]	RH Appliance	RH Appliance Effective Front Overhang ¹ [in.]	Side Panels	Side Overhang [in.]	C&C Exhaust Rate [cfm]	C&C Exhaust Rate [cfm/ft]
6	Oven	12	Oven	12	Oven	12	Without	0	1300	130
7	Oven	12	Oven	12	Oven	12	Standard	0	1100	110

¹Front overhang measured from front of hood to front of appliance

Fryer/Broiler or Griddle/Convection Oven (Combination-Duty) Testing

The results for the 2-vat fryer/3-foot broiler/full-size convection oven capture and containment tests are presented in Table 10. All evaluations were conducted at a static condition except for test 10 that incorporated a walk-by protocol. Test 11 and 12 were conducted with a griddle in place of the broiler.

The exhaust rate required to capture and contain a 2-vat fryer/3-foot broiler/full-size convection oven cook line was 2000 cfm (200 cfm/ft) without side panels. When the hood was used with standard side panels the capture and containment exhaust rate was not reduced.

Table 10. Capture and Containment Results for 2-Vat Fryer / Broiler or Griddle/ Full-Size Convection Oven Appliance Line

Test #	LH Appliance	LH Appliance Effective Front Overhang ¹ [in.]	CTR Appliance	CTR Appliance Effective Front Overhang [in.]	RH Appliance	RH Appliance Effective Front Overhang ¹ [in.]	Side Panels	Side Overhang [in.]	C&C Exhaust Rate [cfm]	C&C Exhaust Rate [cfm/ft]
8	2-Vat Fryer	22	Broiler	18	Oven	12	Without	6	2000	200
9	2-Vat Fryer	22	Broiler	18	Oven	12	Standard	6	2000	200
10 ²	2-Vat Fryer	22	Broiler	18	Oven	12	Standard	6	2400	240
11	2-Vat Fryer	22	Griddle	12	Oven	12	Without	6	1700	170
12	2-Vat Fryer	22	Griddle	12	Oven	12	Standard	6	1500	150

¹Front overhang measured from front of hood to front of appliance

²Test condition was conducted with “walk-by” protocol.

A walk-by evaluation was conducted for the combination duty line with standard side panels. The increase in exhaust flow rate required to capture and contain the dynamically disturbed thermal plume was 2400 cfm (400 cfm higher than the static condition).

The combination-duty appliance line was also evaluated with a griddle replacing the broiler in the center position. The exhaust rate for capture and containment without side

panels was 1700 cfm (170 cfm/ft). With standard side panels, the capture and containment rate was reduced to 1500 cfm (150 cfm/ft).

Static Pressure Differential Measured at Hood’s Transition

The static pressure drop of the hood was measured between the laboratory and the duct transition for five exhaust flow rates. The pressure drop ranged from 0.23 inches of water at 1500 cfm to 0.89 inches of water at 3300 cfm. At 2500 cfm the pressure drop was 0.56 in. of water. The results are presented in Table 11.

Table 11. Hood Static Pressure Readings at Hood’s Transition

Exhaust Flow Rate [cfm]	Hood Static Pressure at Exhaust Transition [inches of water]
1500	0.23
2000	0.40
2500	0.56
3000	0.77
3300	0.89

Figure 11 presents the static pressure versus airflow curve. The data were a very good fit, reflecting a typical pressure versus airflow relationship.

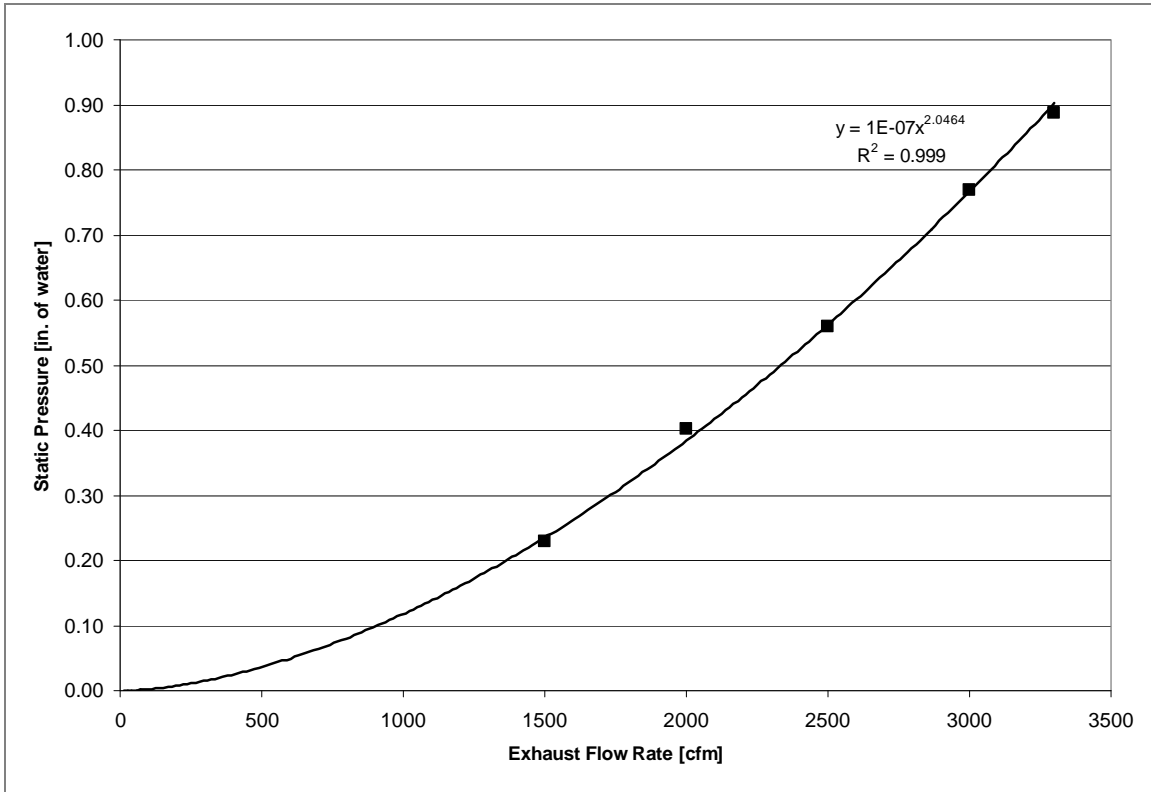


Figure 11. Static Pressure Differential Measured at the Hood’s Duct Transition

Filter Velocity Testing

Filter velocity readings were taken for each of the six filters at two exhaust flow rates. For the 2000 cfm exhaust rate, the filter velocities ranged from 403 to 442 fpm. For the 3000 cfm exhaust rate, the filter velocities ranged from 543 to 627 fpm. The data are presented in Table 12 and a velocity profile is shown in Figure 12.

Table 12. Filter Face Velocity Readings

Exhaust Flow Rate [cfm]	Left Filter #1 Velocity [fpm]	Filter #2 Velocity [fpm]	Filter #3 Velocity [fpm]	Filter #4 Velocity [fpm]	Filter #5 Velocity [fpm]	Right Filter #6 Velocity [fpm]	Avg. Filter Velocity [fpm]	Standard Deviation [fpm]	Standard Deviation [%]
2000	442	413	417	413	410	403	416	13	3
3000	596	589	627	601	573	543	588	28	5

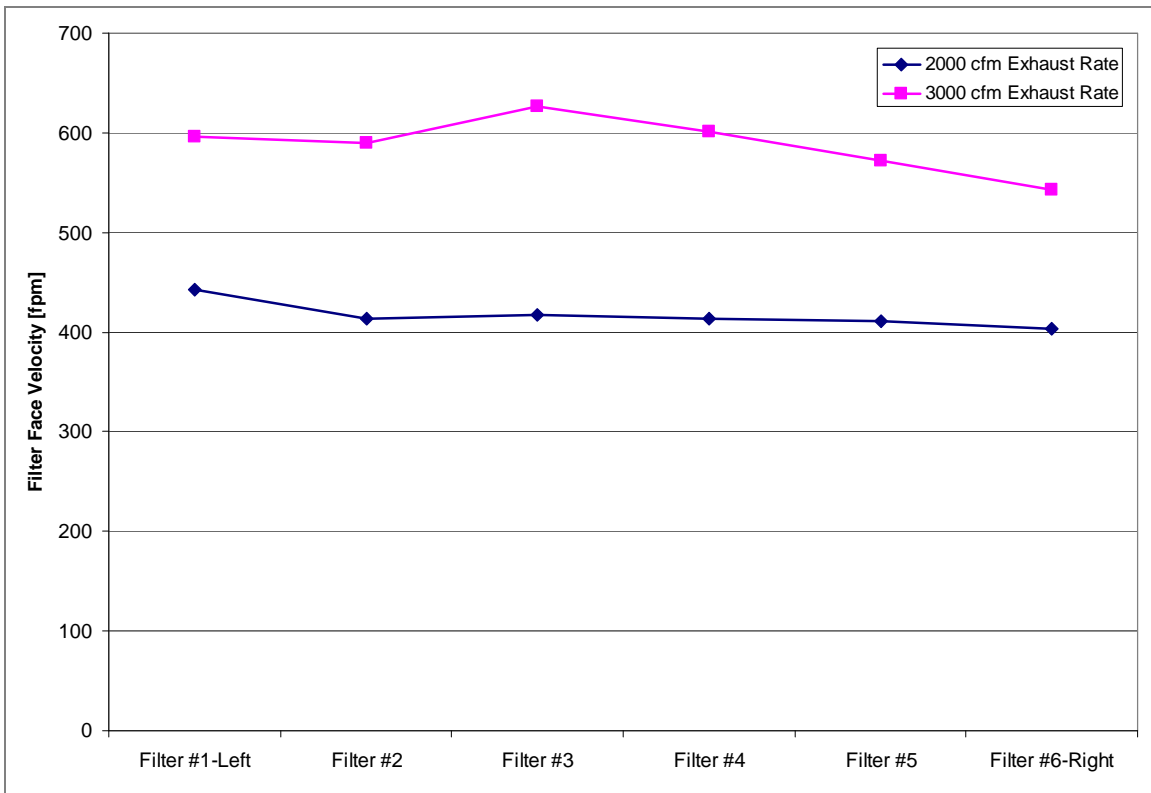


Figure 12. Filter Velocity Profiles

For both exhaust rates, the profiles show that the slot velocity was at a maximum toward the duct opening and left side, and a minimum towards the right side of the hood. For the 2000 cfm exhaust rate, the average velocity was 416 fpm. The velocity profile was relatively flat, except for the filter velocity at the left side, where it measured 442 fpm. For the 3000 cfm rate, the average filter velocity was 588 fpm, with a maximum velocity of 601 fpm at the center, and a minimum velocity of 543 fpm at the right side. The average effective filter area was calculated as 5.0 sqft.

Summary of Results and Conclusions

Table 13 and Figure 13 summarize the results for the capture and containment testing. The test numbers in Figure 13 refer to the first column of Table 13 and associated test condition. Overall, the capture and containment airflow rates ranged from a low of 1100 cfm (110 cfm/ft) to a high of 2900 cfm (290 cfm/ft).

The benefit of the standard side panels was demonstrated for all appliance lines except the combination line with the broiler. For the charbroiler line with the 45-inch x 45-inch x 45-degree standard panels installed on both ends of the 10-foot hood, the capture and containment flow rate was reduced from 2600 cfm (260 cfm/ft) to 2500 cfm (250 cfm/ft). When a rear shield was installed (between the rear of the charbroilers and the back wall), the capture and containment flow rate dropped to 2100 cfm (210 cfm/ft). Based on testing experience of the CKV research team and data from the ASHRAE study [Ref 2], a 2100 cfm (210 cfm/ft) exhaust rate is considered to be a very low threshold of capture and containment for a heavy-duty appliance challenge. The 6-vat fryer line demonstrated the greatest benefit from side panels. Without side panels, the capture and containment flow rate was 2900 cfm (290 cfm/ft). When standard side panels were installed the capture and containment rate dropped to 1500 cfm (150 cfm/ft), and with mini side panels (12 inches by 6 inches), the exhaust rate was 1700 cfm (cfm/ft).

The multi-duty line was incorporated within the test matrix to reflect a cooking equipment challenge in a real-world, casual dining kitchen. In this case, the capture and containment rate was 2000 cfm (200 cfm/ft). When the standard side panels were installed, the capture and containment rate was not reduced. When the griddle was substituted for the broiler under static test conditions, a capture and containment rate of 1500 cfm (150 cfm/ft) was recorded. Under the dynamic walk-by condition for the multi-duty line with the broiler, the capture and containment exhaust rate for the hood with side panels increased to 2400 cfm (240 cfm/ft). Based on the experience of the CKV/FSTC research team, this exhaust rate is believed to be a representative design value for a multi-duty appliance line.

The static pressure drop of the hood was measured at the duct transition varied from 0.23 to 0.89 in. of water between 1500 to 3000 cfm of exhaust airflow. At 2500 cfm (250 cfm/ft) the measured static pressure difference was 0.56 in. of water taken in the duct transition joining the hood collar and the lab exhaust duct.

The measured filter velocities across the length of the exhaust hood a maximum standard deviation of 5% from the average measured velocity.

Table 13. Summary of Capture and Containment Results

Test #	LH Appliance	LH Appliance Effective Front Overhang ¹ [in.]	LH Appliance Effective Rear Gap [in.]	CTR Appliance	CTR Appliance Effective Front Overhang ¹ [in.]	CTR Appliance Effective Rear Gap [in.]	RH Appliance	RH Appliance Effective Front Overhang ¹ [in.]	RH Appliance Effective Rear Gap [in.]	Side Panels	Side Overhang [in.]	C&C Exhaust Rate [cfm]
1	Broiler	18	5	Broiler	18	5	Broiler	18	5	Without	6	2600
2	Broiler	18	5	Broiler	18	5	Broiler	18	5	Standard	6	2500
3	Broiler	18	5	Broiler	18	5	Broiler	18	5	Standard & Rear Seal	6	2100
4	2-Vat Fryer	22	4	2-Vat Fryer	22	4	2-Vat Fryer	22	4	Without	6	2900
5a	2-Vat Fryer	22	4	2-Vat Fryer	22	4	2-Vat Fryer	22	4	Mini-12x6	6	1700
5b	2-Vat Fryer	22	4	2-Vat Fryer	22	4	2-Vat Fryer	22	4	Standard	6	1500
6	Oven	12	4	Oven	12	1	Oven	12	0	Without	0	1300
7	Oven	12	4	Oven	12	1	Oven	12	0	Standard	0	1100
8	2-Vat Fryer	22	4	Broiler	18	5	Oven	12	1	Without	6	2000
9	2-Vat Fryer	22	4	Broiler	18	5	Oven	12	1	Standard	6	2000
10 ²	2-Vat Fryer	22	4	Broiler	18	5	Oven	12	1	Standard	6	2400
11	2-Vat Fryer	22	4	Griddle	12	5	Oven	12	1	Without	6	1700
12	2-Vat Fryer	22	4	Griddle	12	5	Oven	12	1	Standard	6	1500

¹Front overhang measured from front of hood to front of appliance

²Test condition was conducted with “walk-by” protocol.

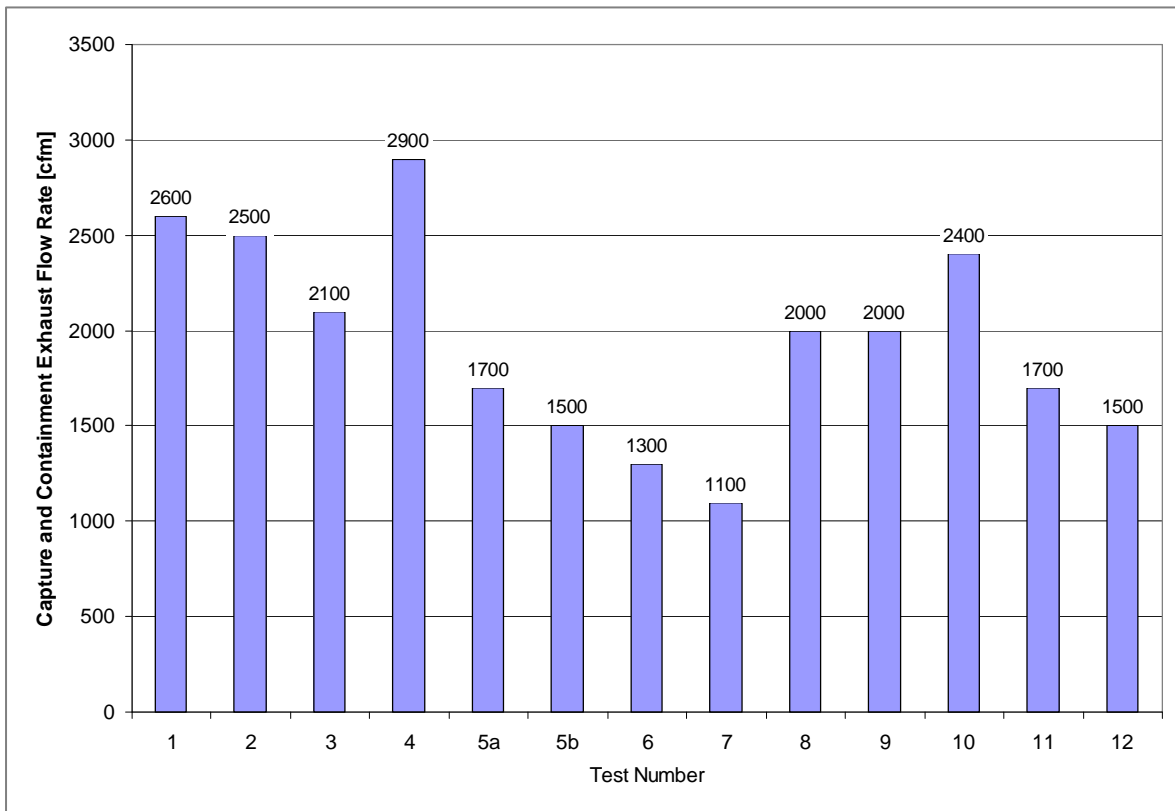
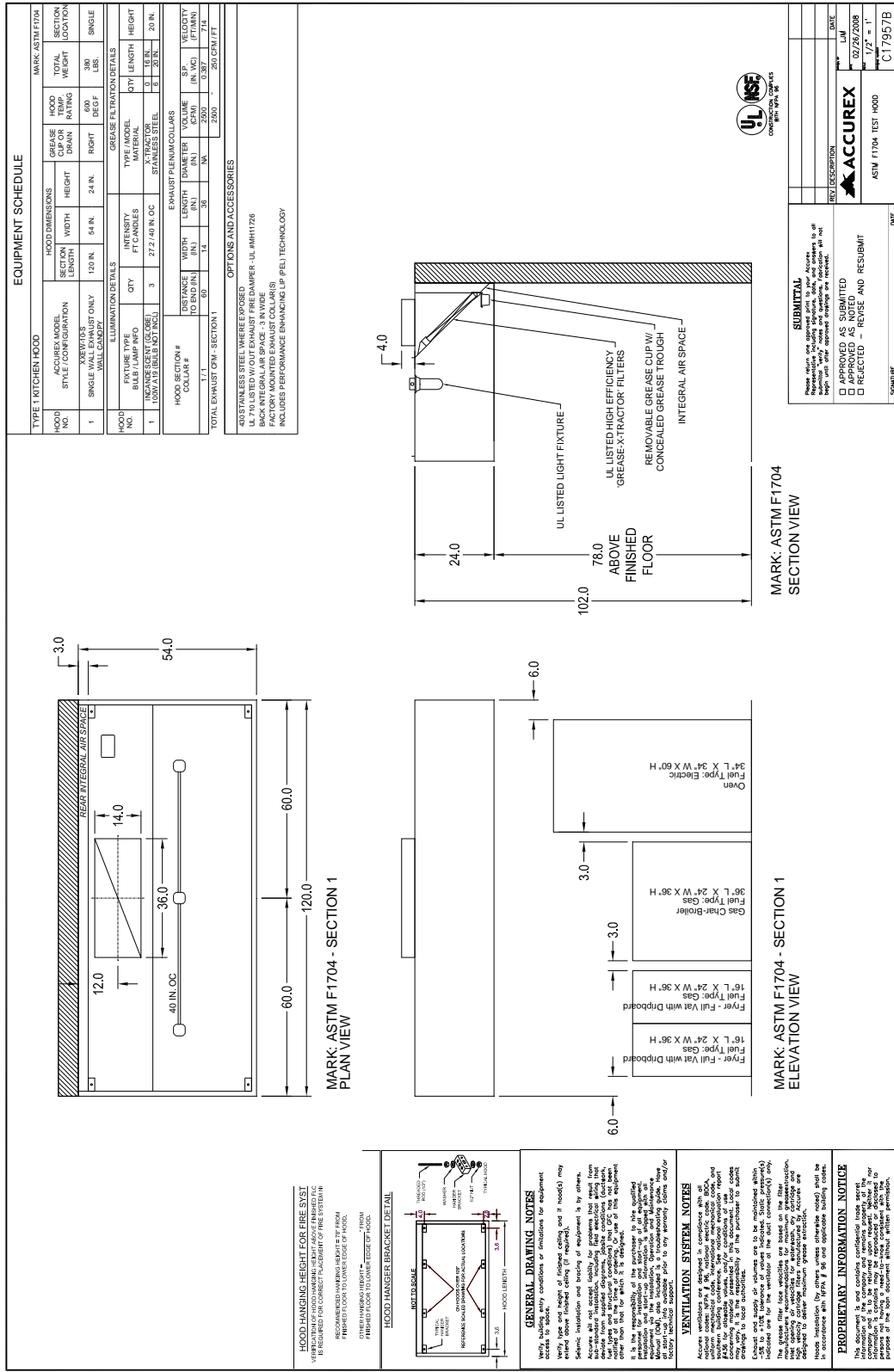


Figure 13. Summary of Capture and Containment Results

References

1. ASTM 2005. ASTM Designation F1704-05, *Capture and containment performance of commercial kitchen exhaust ventilation systems*. West Conshohocken, PA.
2. Swierczyna, R.T., P.A. Sobiski, D. Fisher. 2005. *1202-RP Effect of appliance diversity and position on commercial kitchen hood performance*. ASHRAE, Atlanta, GA.
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7. ASTM 2003. ASTM Designation F1275, *Standard test method for performance of griddles*. West Conshohocken, PA.
8. ASTM 2003. ASTM Designation F1695, *Standard test method for performance of underfired broilers*. West Conshohocken, PA.

Appendix A: Accurex Model XXEW-10.0-As Tested



EQUIPMENT SCHEDULE									
TYPE 1 KITCHEN HOOD		HOOD DIMENSIONS				HOOD WEIGHT		MARK: ASTM F1704	
HOOD NO.	ACCUREX MODEL	SECTION	WIDTH	HEIGHT	HOOD RATING	HOOD WEIGHT	SECTION LOCATION	MARK: ASTM F1704	SECTION LOCATION
1	XXEW10S	120 IN	54 IN	24 IN	600	190	SINGLE	MARK: ASTM F1704	SINGLE
ILLUMINATION DETAILS HOOD NO. 1: INTENSITY (FC) 3, 27.2 / 40 IN OC, 1.0 IN, 20 IN HOOD NO. 1: FINISH TYPE: BULB / LAMP INFO: 3, 27.2 / 40 IN OC, 1.0 IN, 20 IN HOOD NO. 1: FINISH TYPE: BULB / LAMP INFO: 3, 27.2 / 40 IN OC, 1.0 IN, 20 IN HOOD NO. 1: FINISH TYPE: BULB / LAMP INFO: 3, 27.2 / 40 IN OC, 1.0 IN, 20 IN									
EXHAUST DETAILS HOOD NO. 1: EXHAUST TYPE: 3, 27.2 / 40 IN OC, 1.0 IN, 20 IN HOOD NO. 1: EXHAUST TYPE: 3, 27.2 / 40 IN OC, 1.0 IN, 20 IN HOOD NO. 1: EXHAUST TYPE: 3, 27.2 / 40 IN OC, 1.0 IN, 20 IN									
OPTIONS AND ACCESSORIES HOOD NO. 1: 1.7.1, 69, 1.4, 38, 2500, 0.87, 714, 2500, 0.87, 714, 2500, 0.87, 714									

403 STAINLESS STEEL W/RE EXPOSED
 BACK INTEGRAL AIR SPACE - 3 IN WIDE
 FACTORY MOUNTED EXHAUST COLLARS(S)
 INCLUDES PERFORMANCE ENHANCING LIP FELT TECHNOLOGY

MARK: ASTM F1704 - SECTION 1

SUBMITTAL Approved as submitted Approved as noted Rejected - revise and resubmit	DATE 12/26/2008 1/2" = 1" C17957B
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